

Work Order ID 61804

September 7, 2010 7:08:16 AM



Page 1

Item ID: D350-567-023

Accept



Setup Start



Revision ID:

Item Name: Replacement Window, Large

Stop



Start Date: 9/07/10 Start Qty: 1.00



Cust Item ID:

Required Date: 9/07/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-023

CHG002

8.10.09/07

for BG 10/09/07
(white label)

110

0.00



Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

8.10.09/12

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8.10.09/07

(+)

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Item ID: D350-567-023

Accept

Setup Start

Revision ID:

Stop

Item Name: Replacement Window, Large

Start Date: 9/07/10 Start Qty: 1.00

Cust Item ID:

Required Date: 9/07/10 Req'd Qty: 1.00

Customer:



Reference:

Run Start

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-567-023 Location: <u>C</u> PPP Rev: _____								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Handwritten signature
10/2/10

Handwritten signature
10/09/07
MF
10-9-7

Picklist Print

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Page 1

Work Order ID: 61804

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 9/07/10

Required Date: 9/07/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-06-07 JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

212-12

Purchased

No

110

Each

144.0000

9

9



Receptacles

Location

Loc Qty

Loc Code

ST282

44

114654

44

ST398

100

115361

100

MF 10-9-7

2600-6

Purchased

No

110

Each

88.0000

9

9



Camlock Stud

Location

Loc Qty

Loc Code

ST381

88

114238

4

114355

4

115177

20

115502

60

MF 10-9-07

2600-LW

Purchased

No

110

Each

128.0000

9

9



Camloc Retaining Washer

Location

Loc Qty

Loc Code

ST381

128

114355

78

115177

50

MF 10-9-07

Picklist Print

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Work Order ID: 61804

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 9/07/10

Required Date: 9/07/10

Start Qty: 1.00

Required Qty: 1.00

AN526C832R9

Purchased

No

110

Each

238.0000

22

22



Screw

Location

Loc Qty

Loc Code

ST327

238

14341

38

115422

200

MF 10-9-7

AN960JD8

NAS1149DN832

Purchased

No

110

Each

0.0000

50

50



Washer

D2463

Manufactured

No

110

f

190.2348

6.25

6.578947



Seal

Location

Loc Qty

Loc Code

ST404

190.2348105

43841

3

50075

11.3536

5556

175.881211

MF 10-9-7

(D2463-075) Cut (1) at 75.00" as per dwg ***per kit***

D2942

Manufactured

No

110

Each

5.0000

1

1



Replacement Window

Location

Loc Qty

Loc Code

ST209

5

60799

5

110

Each

0.0000

1

1

DT8439

Manufactured

No



template

10/9/7

60799

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Shop Packet Print

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Picklist Print

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Work Order ID: 61804

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 9/07/10

Required Date: 9/07/10

Start Qty: 1.00

Required Qty: 1.00

FG-778150-550-ROL ! Purchased No

110 sf

2,051.750

21

21



7781 9oz Glass 50"x125yd

Location

Loc Qty

Loc Code

ST404

2051.75

108932

18

111166

402

113905

1631.75

17113500

MS20470AD3-5 Purchased No

110

Each

4,112.000

18

18



Rivet

Location

Loc Qty

Loc Code

ST319

4112

104817

3030

9682

1082

MF 10-9-7

MS21042L08 Purchased No

110

Each

274.0000

22

22



Nut

Location

Loc Qty

Loc Code

ST300

274

115016

74

115300

200

MF 10-9-7

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08